

KING AIR B100 MAINTENANCE MANUAL

Academic PDF

King Air B100 Maintenance Manual: Your Comprehensive Guide to Ensuring Optimal Performance

Maintaining a King Air B100 aircraft requires precision, expertise, and access to detailed technical information. The **King Air B100 maintenance manual** serves as an essential resource for pilots, maintenance technicians, and aviation professionals dedicated to ensuring safety, reliability, and longevity of this iconic turboprop aircraft. This article provides an in-depth overview of the manual's contents, importance, and practical tips for effective aircraft maintenance.

Understanding the King Air B100 Maintenance Manual

The **King Air B100 maintenance manual** is a technical document published by Beechcraft (now Textron Aviation) that offers comprehensive instructions, procedures, and specifications for maintaining and repairing the aircraft. It is typically divided into several sections, each focusing on different aspects of aircraft maintenance.

Purpose and Importance

- Ensures safety and compliance with aviation standards
- Provides step-by-step maintenance and troubleshooting procedures
- Helps in diagnosing issues accurately and efficiently
- Extends the lifespan of aircraft components
- Supports regulatory inspections and audits

Primary Contents of the Manual

The manual generally includes:

- General Information and Aircraft Description
- Airworthiness Limitations
- Maintenance Practices and Procedures
- Engine and Propeller Maintenance
- Electrical System Maintenance

- Fuel System Maintenance
- Hydraulic and Pneumatic Systems
- Landing Gear and Braking Systems
- Avionics and Instrumentation
- Special Inspections and Checks

Understanding these sections helps maintenance personnel to locate relevant information quickly and perform repairs effectively.

Key Sections of the King Air B100 Maintenance Manual

1. General Information and Aircraft Description

This section provides an overview of the King Air B100, including its specifications, dimensions, weight limits, and structural layout. It helps technicians familiarize themselves with the aircraft's design and key features.

2. Airworthiness Limitations

Contains mandatory checks, service life limits, and inspection intervals mandated by aviation authorities. Adhering to these limitations is crucial for aircraft certification and safety.

3. Maintenance Practices and Procedures

Offers detailed instructions on routine maintenance tasks such as lubrication, inspections, and component replacements. It emphasizes safety precautions and proper tools to use.

4. Engine and Propeller Maintenance

Details procedures for maintaining the Pratt & Whitney PT6A engines used on the B100, including troubleshooting, repair, and overhaul guidelines.

5. Electrical System Maintenance

Covers wiring diagrams, battery care, generator and alternator checks, and troubleshooting electrical faults.

6. Fuel System Maintenance

Provides instructions for inspecting fuel tanks, lines, filters, and pumps to prevent leaks, contamination, and ensure proper fuel flow.

7. Hydraulic and Pneumatic Systems

Details maintenance of landing gear retraction systems, brakes, and pneumatic de-icing systems.

8. Landing Gear and Braking Systems

Includes procedures for inspection, servicing, and troubleshooting of landing gear components and brake assemblies.

9. Avionics and Instrumentation

Guides on maintaining communication, navigation, and flight control systems critical for safe operation.

10. Special Inspections and Checks

Covers non-routine inspections, corrosion checks, and compliance with airworthiness directives (ADs).

Using the Maintenance Manual Effectively

Effective use of the **King Air B100 maintenance manual** involves more than just reading procedures; it requires understanding, organization, and adherence to safety standards.

Best Practices for Maintenance Personnel

- Always verify the latest revision of the manual before beginning work.
- Follow procedures precisely, especially safety warnings and cautions.
- Document all maintenance actions thoroughly for future reference and compliance.
- Use the correct tools and replacement parts specified in the manual.
- Perform regular training updates to stay current with maintenance procedures.

Safety Considerations

- Always disconnect power sources before working on electrical systems.
- Use appropriate personal protective equipment (PPE).
- Follow lockout/tagout procedures during maintenance.
- Be aware of aircraft weight and balance considerations post-maintenance.

Benefits of Having a Reliable King Air B100 Maintenance Manual

Having access to an up-to-date and comprehensive manual offers several advantages:

- Reduces maintenance errors and associated risks
- Speeds up troubleshooting and repairs
- Ensures compliance with aviation regulations and manufacturer standards
- Helps in cost management by preventing unnecessary repairs
- Supports aircraft resale and valuation through proper documentation

Where to Obtain a King Air B100 Maintenance Manual

Authorized sources for the manual include:

- Beechcraft/Textron Aviation official service centers
- Certified aviation parts and document providers
- Approved third-party publishers specializing in aviation maintenance manuals

It is crucial to ensure that the manual is the latest revision and authorized for your specific aircraft serial number.

Conclusion

The **King Air B100 maintenance manual** is an indispensable resource for maintaining the aircraft's safety, performance, and compliance. Whether you are a seasoned maintenance technician or a new pilot responsible for aircraft upkeep, understanding and utilizing this manual effectively ensures that your King Air B100 remains airworthy and reliable for years to come. Regularly updating your knowledge, following manufacturer guidelines, and adhering to safety protocols are the keys to successful aircraft maintenance.

By investing time and effort into mastering the contents of the King Air B100 maintenance manual, you contribute significantly to the safe operation of this distinguished aircraft, preserving its legacy of dependability and excellence in aviation.

King Air B100 Maintenance Manual: An In-Depth Review

The King Air B100 Maintenance Manual is an essential resource for aircraft operators, maintenance personnel, and aviation enthusiasts who work with or maintain the iconic Beechcraft King Air B100. Renowned for its durability, versatility, and performance, the B100 has been a mainstay in both

commercial and private aviation since its introduction. A comprehensive maintenance manual ensures that this aircraft continues to operate safely, efficiently, and in compliance with regulatory standards. In this review, we will explore the structure, content, usability, and overall value of the King Air B100 Maintenance Manual, providing insights into how it supports maintenance operations and ensures the longevity of this classic aircraft.

Overview of the King Air B100 Maintenance Manual

The King Air B100 Maintenance Manual is a detailed technical document issued by Beechcraft (now part of Textron Aviation). It offers step-by-step procedures, technical data, troubleshooting guides, and safety instructions tailored specifically for the B100 model. The manual is designed to facilitate routine maintenance, inspections, repairs, and overhauls, ensuring aircraft integrity and operational readiness.

The manual typically comprises multiple sections, including general information, airframe maintenance, powerplant (engines), systems, and troubleshooting. Its comprehensive nature makes it indispensable for maintaining the aircraft's airworthiness.

Structure and Organization

The organization of the King Air B100 Maintenance Manual is crucial for its usability. It is generally divided into the following key sections:

1. General Information

- Overview of aircraft specifications
- Safety precautions
- Definitions and abbreviations
- Maintenance policies and schedules

2. Airframe Maintenance

- Structural inspections
- Component removal and installation
- Accessory and system servicing
- Corrosion control and prevention

3. Powerplant (Engine) Maintenance

- Engine removal and installation procedures
- Routine and special inspections
- Troubleshooting engine issues
- Repair and overhaul instructions

4. Systems and Instruments

- Hydraulic, electrical, and fuel systems
- Avionics and instrumentation
- Environmental and pressurization systems

5. Troubleshooting and Repair

- Diagnostic procedures
- Fault isolation charts
- Repair standards

6. Appendices and Supplements

- Parts catalog
- Wiring diagrams
- Service bulletins and updates

This logical layout allows maintenance personnel to quickly locate relevant procedures, minimizing downtime and errors.

Features of the King Air B100 Maintenance Manual

The manual incorporates several features that enhance its effectiveness and ease of use:

Detailed Technical Data

- Specifications for all major systems and components
- Torque values, clearances, and fluid capacities

Step-by-Step Procedures

- Clear, numbered instructions
- Use of diagrams, photographs, and schematics
- Precautions and safety tips integrated into procedures

Troubleshooting Guides

- Fault isolation charts
- Common issues and recommended corrective actions

Compliance and Regulatory Information

- Adherence to FAA and other international standards
- Service bulletins and airworthiness directives

Maintenance Scheduling and Checklists

- Recommended intervals for inspections
- Pre-flight and post-maintenance checklists

Digital and Print Formats

- Available in both printed manuals and digital formats for quick access
- Searchable PDFs that facilitate rapid information retrieval

Usability and Practicality

The effectiveness of the King Air B100 Maintenance Manual hinges on its usability. The manual's clarity, organization, and comprehensiveness are vital for maintenance safety and efficiency.

Pros:

- **Intuitive Layout:** The division into logical sections helps technicians find information swiftly.
- **Rich Visuals:** Diagrams, charts, and photographs enhance understanding, especially for complex procedures.
- **Comprehensive Content:** Covering all aspects from routine inspections to major repairs.
- **Clear Safety Instructions:** Emphasizing safety protocols reduces risks during maintenance

operations.

- Regular Updates: Incorporation of service bulletins and airworthiness directives ensures the manual remains current.

Cons:

- Physical Size: The printed manual can be bulky, making it less portable in tight hangar environments.
- Learning Curve: New technicians might require training to fully utilize the manual's depth.
- Cost: High-quality manuals, especially in digital formats with updates, can be expensive.

Overall, the manual's practicality is highly rated by maintenance professionals, as its detailed instructions and visuals significantly reduce errors and improve turnaround times.

Advantages of Using the King Air B100 Maintenance Manual

- Ensures Compliance: Adheres to FAA regulations and international standards, helping operators maintain airworthiness.
- Reduces Downtime: Quick access to procedures helps expedite repairs and scheduled maintenance.
- Enhances Safety: Clear safety instructions and troubleshooting reduce the likelihood of accidents or damage.
- Prolongs Aircraft Lifespan: Proper maintenance guided by the manual extends the operational life of the aircraft.
- Facilitates Training: Serves as a training resource for new maintenance personnel.

Limitations and Challenges

While the manual is comprehensive, some limitations are worth noting:

- Dependence on Proper Interpretation: Misreading procedures or diagrams can lead to errors.
- Need for Supplementary Resources: Occasionally, additional technical bulletins or updates are necessary.
- Version Control: Ensuring the manual is the latest edition is crucial; outdated manuals can contain obsolete procedures.
- Digital Compatibility: Some older versions may lack compatibility with newer digital tools or interfaces.

Conclusion and Final Thoughts

The King Air B100 Maintenance Manual remains a cornerstone document for maintaining one of the most reliable and versatile turboprop aircraft in operation. Its detailed procedures, rich visuals, and adherence to regulatory standards make it invaluable for ensuring safety, compliance, and operational efficiency. While it requires a knowledgeable user to interpret some of its detailed instructions correctly, the benefits it provides in preventing errors and facilitating repairs are unmatched.

For operators and maintenance providers committed to the longevity of their King Air B100 fleet, investing in a current, comprehensive manual is a wise decision. It not only ensures that maintenance is performed correctly but also supports safety and regulatory compliance, ultimately safeguarding the lives of crew and passengers.

In summary:

- The manual's structured approach makes complex maintenance tasks manageable.
- Its detailed technical data enhances accuracy and safety.
- Regular updates and supplementary materials are essential for optimal use.
- Overall, it stands out as an indispensable tool for the maintenance and longevity of the King Air B100.

Maintaining an aircraft is a critical responsibility, and with the right resources like the King Air B100 Maintenance Manual, maintenance personnel can uphold the highest standards of safety and efficiency in their operations.

Question Where can I find the official maintenance manual for the King Air B100? The official maintenance manual for the King Air B100 can typically be obtained through Beechcraft's authorized service centers or by purchasing it from authorized aviation document providers like the FAA or approved distributors. **Answer** What are the most common maintenance procedures covered in the King Air B100 manual? The manual covers routine inspections, engine maintenance, avionics checks, hydraulic system servicing, and troubleshooting procedures essential for safe operation and compliance. Are there digital versions of the King Air B100 maintenance manual available? Yes, digital versions are available through authorized sources, and often come with updates and interactive features to assist maintenance personnel in diagnosing and repairing issues efficiently. How often should the King Air B100 undergo scheduled maintenance according to the manual? The maintenance manual recommends scheduled inspections at specified flight hour intervals, typically every 100-200 flight hours, but exact intervals depend on usage and operational conditions outlined in the manual. Is specialized training required to interpret the King Air B100 maintenance manual effectively? Yes, maintenance personnel should have type-specific training and certifications, as the

manual contains technical information requiring advanced knowledge of aircraft systems and maintenance procedures.

Related keywords: King Air B100 maintenance manual, King Air B100 service manual, King Air B100 repair guide, King Air B100 technical manual, King Air B100 parts manual, King Air B100 aircraft maintenance, King Air B100 troubleshooting, King Air B100 flight manual, King Air B100 operators manual, King Air B100 avionics manual

King Of The Queen City The Story Of King Records

King of the Queen City: The Story of King Records

In the rich tapestry of American music history, few labels have left as profound and enduring a legacy as King Records. Emerging from Cincinnati, Ohio—often affectionately called the "Queen City"—King Records became a pioneering force in the development of rhythm and blues, soul, and country music. The label's story is one of innovation, resilience, and an unwavering commitment to diverse musical voices. This article delves into the fascinating history of King Records, exploring its origins, influential artists, groundbreaking contributions, and lasting impact on the music industry.

The Origins of King Records

Founding and Early Years

King Records was founded in 1943 by Syd Nathan, a music industry veteran with a vision to create a label that could produce and distribute a wide array of musical styles under one roof. Based in Cincinnati, Ohio, the label was uniquely positioned in the Midwest, away from the traditional music industry hubs like New York City, Nashville, and Los Angeles. Nathan's goal was to establish a regional powerhouse that could serve both rural and urban audiences.

Initially, King Records focused on producing 78 rpm records, emphasizing genres that resonated with the local community. The label's early catalog included country, hillbilly, blues, and R&B recordings, reflecting the diverse musical tastes of Cincinnati and the surrounding areas.

The Business Model and Operations

Syd Nathan's innovative approach included:

- Vertical Integration: King Records owned its recording studios, pressing plants, and distribution channels, allowing greater control over the entire process.
- Diverse Catalog: The label deliberately avoided genre restrictions, aiming to reach as broad an audience as possible.
- Talent Recruitment: King Records signed both emerging and established artists, fostering a vibrant and eclectic roster.

This strategic approach helped King Records flourish during the 1940s and 1950s, setting the stage for its historic influence on American music.

The Rise to Prominence

Breakthrough Artists and Recordings

King Records gained recognition through several key artists and groundbreaking recordings:

- James Brown: Often called the "Godfather of Soul," James Brown's recording career began with King Records in 1956. His energetic performances and innovative sound revolutionized soul music.
- The Stanley Brothers: A prominent bluegrass duo whose recordings helped popularize country and bluegrass music nationally.
- Homer and Jethro: A comedy and country duo that achieved success through King Records' diverse catalog.

Some notable recordings include:

- James Brown's "Please, Please, Please" (1956), which became a hit and launched his legendary career.
- Bill Doggett's "Honky Tonk (Parts 1 & 2)," a jazz and R&B crossover that topped charts in the late 1950s.

Innovations in Music and Business

King Records was among the first to:

- Combine genres: Breaking down barriers between country, R&B, and soul music.
- Use regional talent: Promoting artists who resonated with local audiences but had national potential.

- Maintain artist control: Providing artists with more creative freedom compared to other labels of the era.

The label's emphasis on innovation and diversity helped it stand out during a competitive period in music history.

Impact and Legacy

Influence on R&B and Soul Music

King Records is credited with helping shape the sound of soul music. James Brown's work under the King label laid the foundation for funk and modern R&B. His recordings at King introduced revolutionary rhythms, vocal styles, and stage presence that influenced countless artists.

Contribution to Country and Bluegrass

While best known for R&B, King Records also played a pivotal role in country and bluegrass music. The label's support of artists like The Stanley Brothers helped bring bluegrass into the mainstream, blending rural traditions with the broader musical landscape.

Breaking Racial Barriers

King Records was one of the few labels in the 1940s and 1950s to produce racially diverse artists and recordings. It fostered an environment where Black artists like James Brown could achieve success alongside country and bluegrass musicians, promoting racial integration within the music industry.

Challenges and Decline

Despite its successes, King Records faced numerous challenges:

- Financial Difficulties: Competition from major labels and changing industry dynamics strained the company's resources.
- Management Changes: Syd Nathan retired in the 1960s, and subsequent management struggles affected the label's direction.
- Market Shifts: The rise of Motown, Stax, and other major soul labels shifted industry focus away from regional labels like King.

By the late 1960s, King Records had largely ceased its operations, but its catalog remained influential and revered.

Legacy and Preservation

Reissues and Recognitions

In recent decades, there has been a resurgence of interest in King Records' catalog:

- Numerous reissues of classic recordings have introduced new generations to King's groundbreaking work.
- Music historians and collectors have celebrated the label's diverse roster and innovative sound.

Musical and Cultural Influence

King Records' pioneering efforts in merging genres, supporting racial integration, and promoting regional artists have left an indelible mark on American music. Its influence can be seen in the development of soul, funk, country, and bluegrass.

The Queen City's Cultural Heritage

Cincinnati proudly honors King Records as a vital part of its cultural history. The city recognizes the label's role in shaping American music and continues to celebrate its legacy through museums, festivals, and educational programs.

Conclusion

The story of King Records is a testament to innovation, diversity, and resilience in the face of industry challenges. From its humble beginnings in Cincinnati to becoming a major force in shaping American musical genres, King Records exemplifies the power of regional labels to influence the national and global music landscape. Its legacy endures through the timeless recordings of legendary artists like James Brown and the ongoing appreciation of its pioneering spirit. As the "King of the Queen City," King Records remains a symbol of musical excellence and cultural significance, inspiring future generations of musicians and industry leaders alike.

Key Takeaways

- Founded in 1943 in Cincinnati by Syd Nathan.
- Pioneered the integration of multiple genres including R&B, country, and bluegrass.
- Launched the careers of iconic artists such as James Brown.
- Promoted racial and musical diversity during a segregated era.
- Left a lasting legacy that continues to influence music today.

Whether you're a music historian, a fan of classic soul, or someone interested in regional American culture, the story of King Records offers invaluable insights into the evolution of American music and the enduring power of regional innovation.

King of the Queen City: The Story of King Records

King of the Queen City: The story of King Records is a compelling narrative that encapsulates the rise, influence, and enduring legacy of one of America's most iconic independent record labels. Founded in Cincinnati, Ohio, during the mid-20th century, King Records became a pivotal force in shaping the landscape of American music, bridging genres, and nurturing legendary artists. This article delves into the origins of King Records, its groundbreaking contributions to music, its challenges, and its lasting impact on the industry.

Origins of King Records: From Cincinnati's Streets to the Music Industry

The Birth of a Label in a Musical Crossroads

In 1943, in the vibrant city of Cincinnati, a man named Syd Nathan established King Records. Cincinnati, often called the "Queen City," was a melting pot of cultural influences, and its strategic location along major transportation routes made it an ideal hub for distribution and recording. Nathan, a former record store owner and music distributor, recognized the potential for a local label that could serve both a regional and national audience.

Early Years and Strategic Vision

Initially focusing on the rhythm and blues (R&B) and country markets, King Records differentiated itself by its pragmatic approach—recording local artists, pressing records in-house, and distributing through its extensive network. Nathan's vision was to create a label that could produce records quickly and affordably while maintaining quality.

Key Factors in Its Formation

- Location Advantage: Cincinnati's geographical position allowed for easier distribution across the Midwest and South.
- In-House Manufacturing: King Records operated its own pressing plant, reducing costs and increasing control over production.
- Diverse Catalog: Unlike many labels that specialized narrowly, King recorded a broad spectrum of genres, including jazz, blues, gospel, country, and R&B.

The Rise of King Records: Pioneering a Musical Empire

Breaking Into the Mainstream

By the late 1940s and early 1950s, King Records had established itself as a powerhouse in independent music, thanks to its prolific output and talented roster. The label's strategy of nurturing local talent and embracing a diversity of genres allowed it to reach various audiences.

Notable Artists and Recordings

Some of the most influential artists associated with King Records include:

- James Brown: Often called the "Godfather of Soul," Brown recorded numerous hits at King, including early classics like "Please Please Please."
- The Stanley Brothers: Pioneers of bluegrass music, whose recordings helped popularize the genre.
- Hank Ballard & The Midnighters: Known for hits like "Work with Me, Annie," which was influential in the development of R&B.
- The Count Basie Orchestra: Demonstrating King's reach into jazz.

Genre Fusion and Innovation

King Records was ahead of its time in blending genres and fostering innovation. For example:

- R&B and Country Crossover: King produced records that appealed to diverse audiences, breaking racial and genre boundaries.
- Innovative Recording Techniques: The label adopted and adapted recording methods that enhanced sound quality and artist expression.

Business Model and Distribution

King's success was also rooted in its savvy business practices:

- Regional Focus with National Ambitions: While rooted in Cincinnati, the label aimed for national distribution.
- In-House Pressing: This gave King control over the quality and release timeline.
- Artist Development: King invested in developing talent, sometimes providing artists with their first recording opportunities.

Challenges and Controversies: Navigating a Complex Industry

Racial Barriers and Industry Obstacles

During its peak years, the music industry was rife with racial discrimination, which posed significant challenges for King Records and its predominantly Black artists. Despite this, King's leadership and perseverance helped carve a space for Black artists in a segregated industry.

Financial Struggles and Competition

King Records faced stiff competition from major labels, which often sought to acquire successful independent labels or their artists. Additionally, the financial demands of running an in-house pressing plant and managing a diverse catalog strained the company's resources.

Legal Disputes and Ownership Issues

Over the years, disputes over rights and royalties emerged, reflecting broader industry issues. Some artists felt undercompensated, leading to tensions that affected relationships and the label's reputation.

Decline and Transformation: The Later Years of King Records

The Shift in the Music Industry

By the late 1960s and early 1970s, changes in the industry—such as the rise of rock music, changing consumer tastes, and corporate consolidation—began to impact King Records' business model.

Sale and Dissolution

In the early 1970s, King Records was sold off, and its operations were gradually phased out. Some of its catalogs were acquired by larger entities, but the original Cincinnati headquarters and pressing plant eventually ceased operations.

Legacy Preservation

Despite its decline, King Records' catalog remained influential. Reissues, compilations, and scholarly works have kept its legacy alive, influencing generations of musicians and industry professionals.

The Enduring Legacy of King Records

Pioneering Racial Integration in Music

King Records played a crucial role in breaking down racial barriers in the music industry by promoting Black artists and recordings that crossed racial boundaries.

Influence on Future Generations

Many artists and producers cite King Records as an inspiration. Its approach to genre fusion, artist development, and independent production served as a blueprint for future independent labels.

Cultural Significance

Beyond music, King Records symbolizes resilience and innovation within a challenging social and economic landscape. Its story reflects broader themes of perseverance, creativity, and cultural impact.

Modern Recognition and Revival

In recent years, there has been renewed interest in King Records' history. Documentaries, academic studies, and music festivals celebrate its contributions, ensuring that the label's story continues to resonate.

Conclusion: A Queen City Legend

King of the Queen City: The story of King Records is more than just a regional success story; it's a testament to the power of independent spirit, artistic innovation, and cultural perseverance. From its humble beginnings in Cincinnati to its influence on the national and international stage, King Records carved out a legacy that endures in the fabric of American music history. Its ability to bridge genres, promote groundbreaking artists, and challenge industry norms cements its place as a true king of the Queen City—and of American music overall.

Question What is the significance of 'King of the Queen City' in the story of King Records? 'King of the Queen City' highlights Cincinnati's reputation as a major hub for music and the influential role King Records played in shaping the music industry there. Who founded King Records and when was it established? King Records was founded by Syd Nathan in 1943, becoming a pioneering independent record label in Cincinnati. Which notable artists were associated with King Records? King Records was home to legendary artists like James Brown, The Stanley Brothers, Hank Ballard, and Little Willie John. How did King Records influence the development of R&B and soul music? King Records was instrumental in developing R&B and soul by producing groundbreaking tracks and nurturing artists like James Brown, shaping the genres' evolution. What challenges did King Records face during its peak years? The label faced financial difficulties, competition from major labels, and issues related to racial segregation, which impacted its growth and sustainability. What is the legacy of King Records in today's music industry? King

Records' legacy endures through its pioneering artists and its role in breaking racial barriers, influencing future independent labels and the development of modern music genres. Are there any documentaries or books about the story of King Records? Yes, several documentaries and books, such as 'King of the Queen City: The Story of King Records,' explore its history and impact on music. How did the nickname 'Queen City' relate to Cincinnati's history with King Records? Cincinnati is known as the 'Queen City,' and the phrase 'King of the Queen City' symbolizes King Records' dominance and cultural influence in the city. What are some key milestones in the history of King Records? Key milestones include its founding in 1943, signing major artists like James Brown, and its impact on the development of R&B and soul music during the 1950s and 1960s.

Related keywords: King Records, Queen City, Cincinnati music history, record labels, jazz and blues, Cincinnati musicians, music industry, American record companies, 20th-century music, music legends

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